




15<sup>th</sup> Specialized Conference on  
**Small Water & Wastewater Systems**

7<sup>th</sup> Specialized Conference on  
**Resources Oriented Sanitation**




**Constructed wetland for phenolic wastewater treatment: Realizing its potential application in decentralized industrial effluent**




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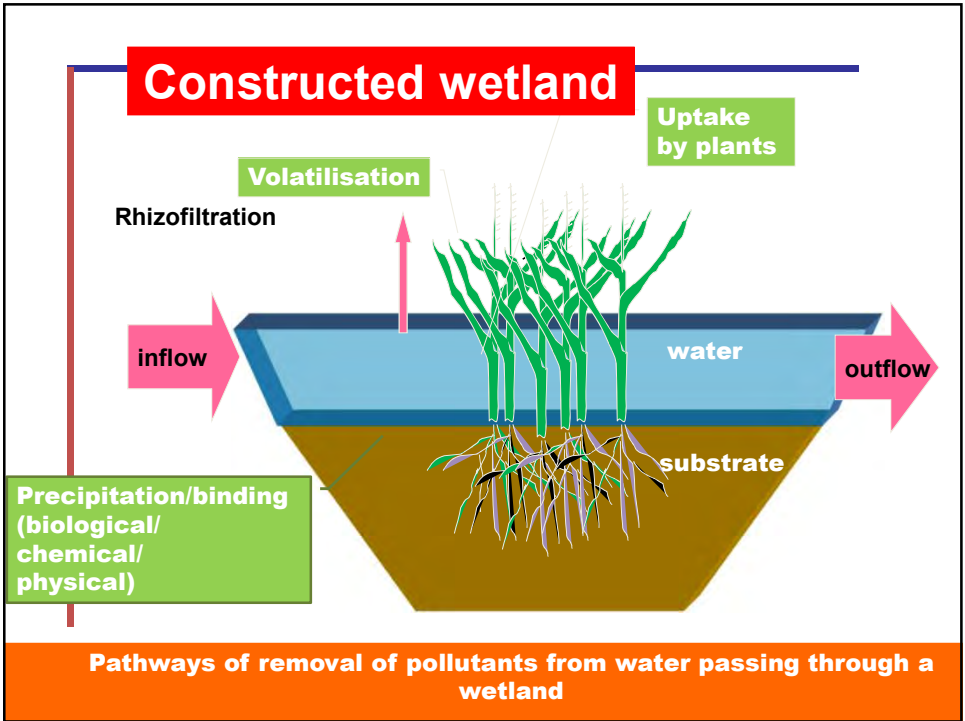


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Haifa, 16/10/2018



## Currently used substrates in CWs



Soil



Sand



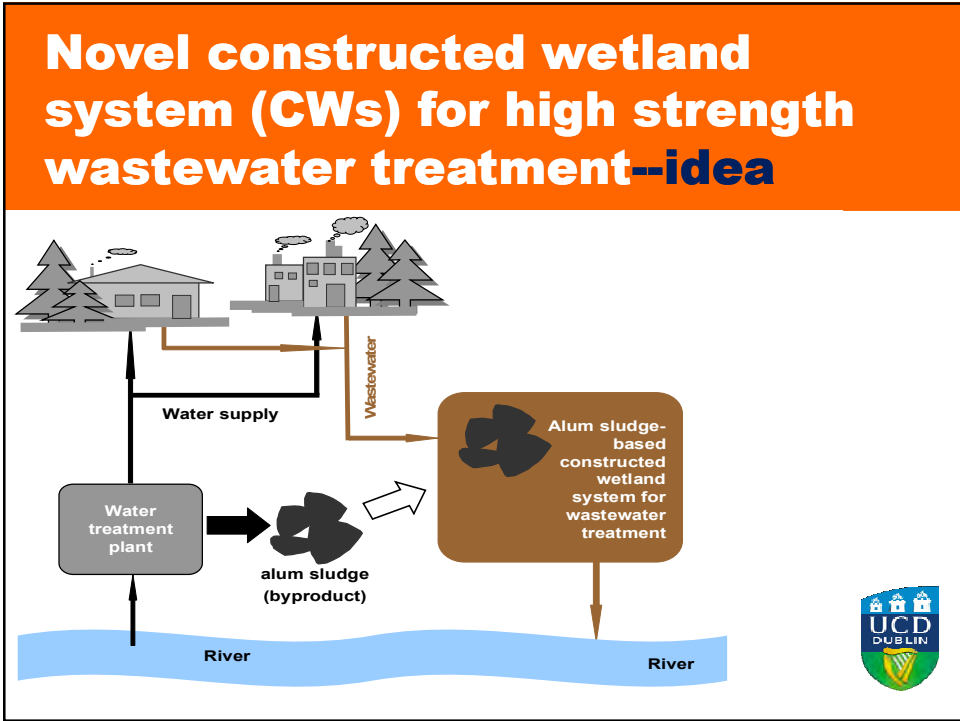
Gravel

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### **Expected substrate:**

- 1). Carrier for biofilm development**
- 2). Medium for wetland plant growth...**
- 3). Low-cost adsorbent**



### Alum sludge

- ◆ Alum sludge is an inevitable by-product from water treatment process.



## Alum sludge



- ◆ Alum sludge in Ireland:
  - 15,000 – 18,000 t (dried solids)/pa
  - As a waste
  - Landfilled

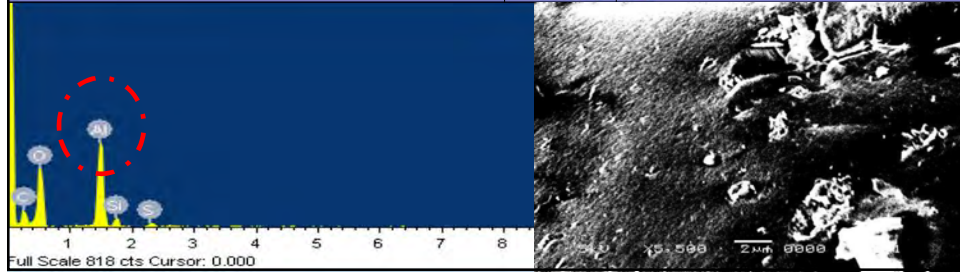
**Easily, locally & largely available**

## Alum sludge



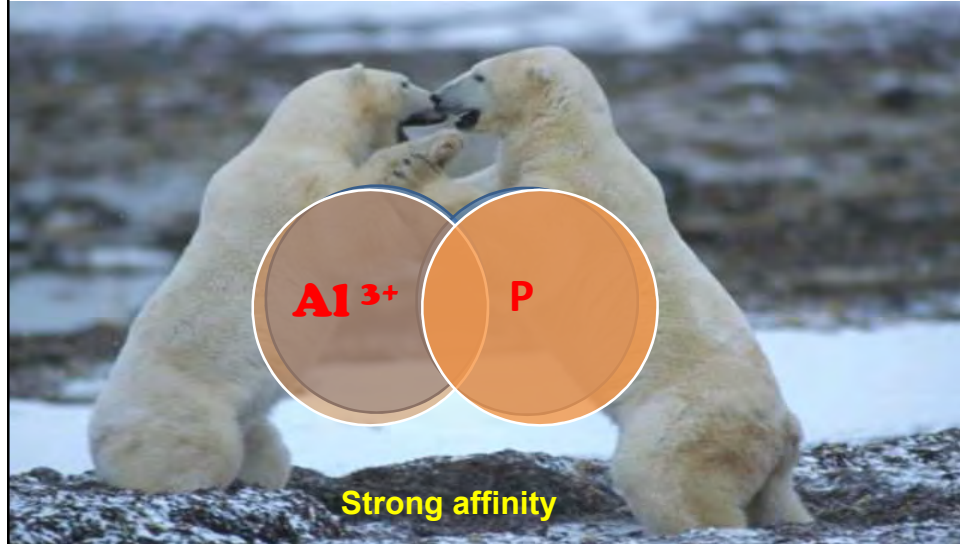
**Moisture content  
72-75%**

Chemical composition	Unit	Amount
Aluminum ( as Al <sub>2</sub> O <sub>3</sub> )	mg/g	260-463
Iron ( as Fe <sub>2</sub> O <sub>3</sub> )	mg/g	11.9-12.3
Calcium ( as CaO )	mg/g	11.6-11.7
Magnesium ( as MgO )	mg/g	7.4-7.6
Humic acid ( as TOC )	mg/g	96.4-98.5
Cl <sup>-</sup>	mg/g	16.0-16.2
SO <sub>4</sub> <sup>2-</sup>	mg/g	8.2-8.4
SiO <sub>4</sub> <sup>2-</sup>	mg/g	10.6-11.8
H <sub>2</sub> O at 105°C (moisture content )	%	10.2
H <sub>2</sub> O at 1000°C	mg/g	260-270



The figure consists of two parts. On the left is an EDS spectrum showing peaks for Aluminum (Al), Iron (Fe), Calcium (Ca), Magnesium (Mg), and Silicon (Si). The Al peak is the most prominent and is circled in red. On the right is a scanning electron microscope (SEM) image of alum sludge, showing a dark, granular material with some lighter, crystalline regions. A scale bar at the bottom right of the SEM image indicates 2 μm.

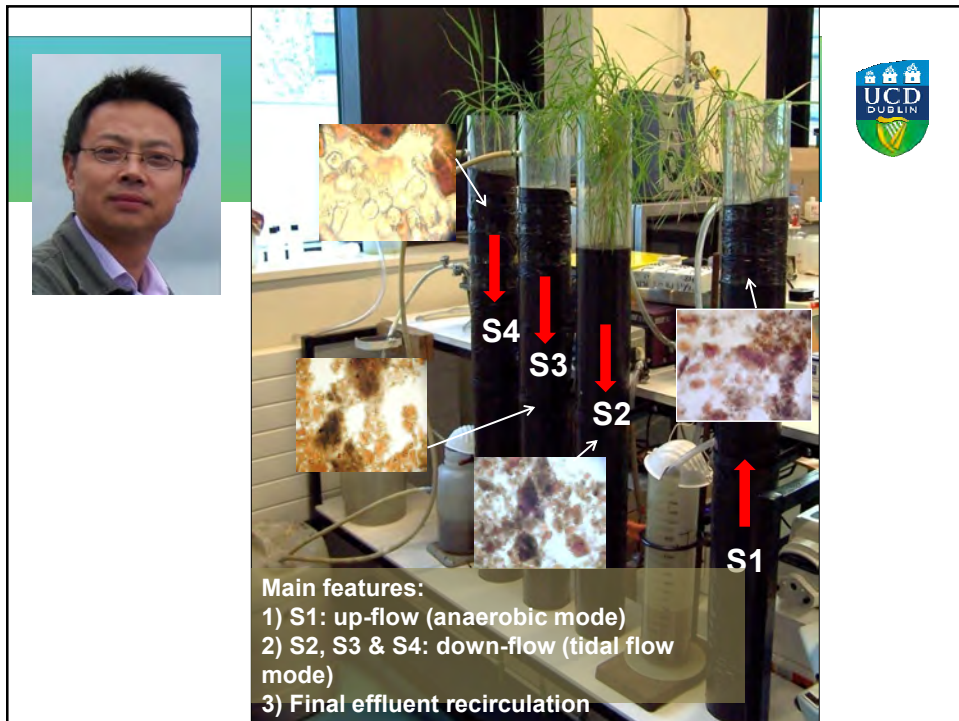
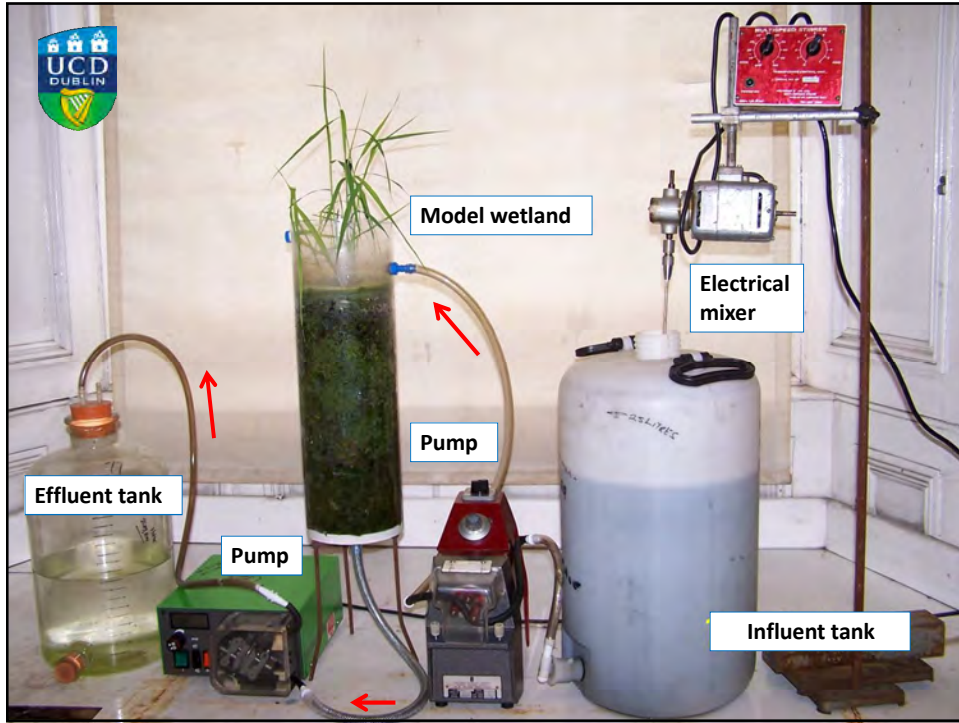
## Alum sludge & Phosphorus

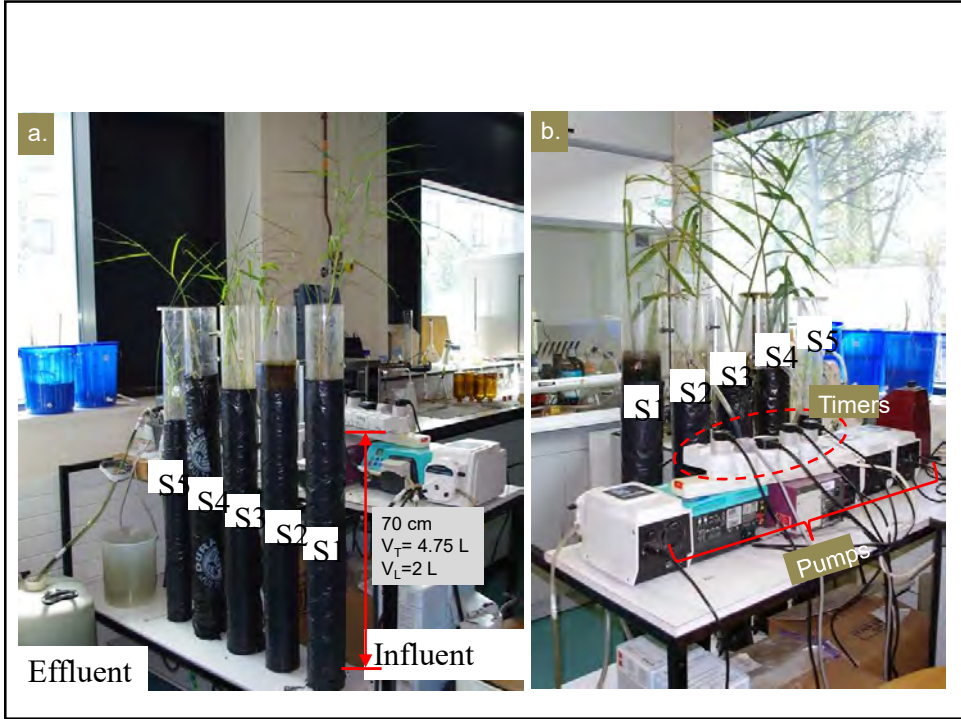


**Al<sup>3+</sup>**      **P**

**Strong affinity**

The image shows two polar bears in a snowy, rocky environment. Overlaid on the bears is a Venn diagram with two overlapping circles. The left circle is labeled 'Al<sup>3+</sup>' and the right circle is labeled 'P'. The overlapping area between the two circles is shaded, representing the 'Strong affinity' between aluminum and phosphorus. The text 'Strong affinity' is written in yellow below the Venn diagram.













**This is a win-win technique & contributed to sustainable development...**

**CW service-Leitrum project**





